## Trace Heating Redefined

DREXAN ENERGY SYSTEMS OFFERS THE MOST TECHNOLOGICALLY ADVANCED AND STRINGENTLY MANUFACTURED TRACE HEATING SYSTEMS THAT PROVIDE OUTSTANDING COST SAVINGS IN ENGINEERED DESIGN AND FIELD INSTALLATION.



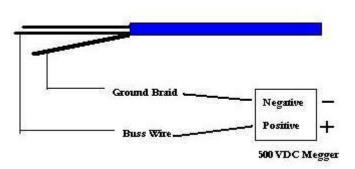
## **TESTING SELF-REGULATING CABLE**

A test should be performed when the heating cable is received, prior to installation and after installation using a 500 VDC megger.

Note: Do not use a megger in excess of 2500 VCD.

Detecting cable damage prior to the application of insulation can prevent additional labor costs.

Minimum readings of 20 Megohms for each circuit is an acceptable level to test for.



A record should be kept of the reading after the cable has been installed. This reading can be used as a reference point when taking future readings during regular maintenance.

A history of resistance readings can be useful in spotting moisture ingression into the cable from either junction boxes or physical damage to the cable.

See the following page for a "Test Report" template.

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## **HEATING CABLE TESTING REPORT**

Customer	_ Contractor
Phone No	Phone No.
Site Location	_ Project Ref
Readings Prior to Installation:	
Cable Reference No	_ Heater Length
Insulation Resistance (M Ohms)	
Tested By	Date
Witnessed By	
Readings after Installation:	- 11
Insulation Resistance (M Ohms)	
Tested By	_ Date
Witnessed By	
Final Readings:	
Insulation Resistance (M Ohms)	
Panel No	Breaker No
Ambient TempVolts	
Tested By Date	
Witnessed ByDate	